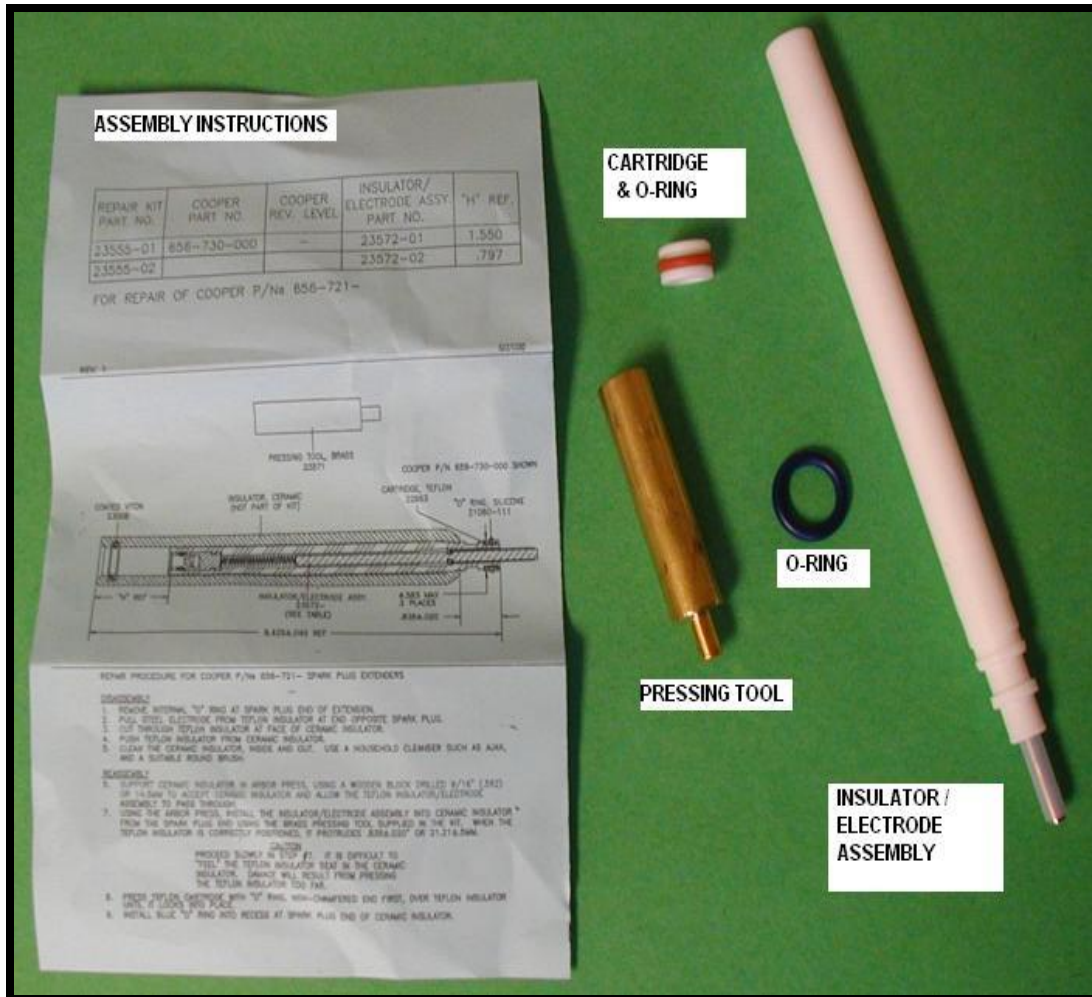


BG Quality Products

2400G Series Cooper/Superior OEM Extension Repair kit

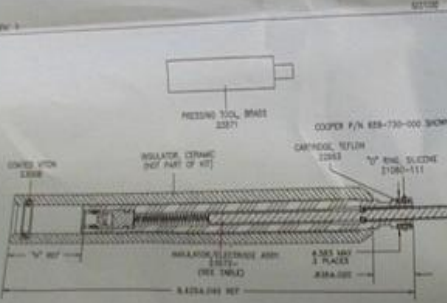
BG P/N 23555-01



ASSEMBLY INSTRUCTIONS

REPAIR KIT PART NO.	COOPER PART NO.	COOPER REV. LEVEL	INSULATOR/ELECTRODE ASSY PART NO.	"H" REF.
23555-01	856-730-000	-	23572-01	1.550
23555-02			23572-02	.797

FOR REPAIR OF COOPER P/Ns 856-721-



REPAIR PROCEDURE FOR COOPER P/Ns 856-721 - SPARK PLUG EXTENDERS

REQUIREMENTS

1. REMOVE SPARK PLUG FROM SPARK PLUG END OF EXTENSION.
2. PUSH 23572 ELECTRODE FROM TEFLON INSULATOR AT END OPPOSITE SPARK PLUG.
3. USE 23572 TEFLON INSULATOR AT FACE OF CERAMIC INSULATOR.
4. PUSH TEFLON INSULATOR FROM CERAMIC INSULATOR.
5. CLEAN THE CERAMIC INSULATOR, HOSE AND GUN. USE A HOUSEHOLD CLEANSER SUCH AS ARA, AND A SUITABLE BRUSH BRUSH.

REMARKS:

1. SUPPORT CERAMIC INSULATOR IN ANVIL PRESS, USE A WOODEN BLOCK (DIA 3/4" (19.05) OR 1/2" DIA) TO ACCEPT CERAMIC INSULATOR AND ALLOW THE TEFLON INSULATOR/ELECTRODE ASSEMBLY TO PASS THROUGH.
2. USING THE ANVIL PRESS, FEED THE INSULATOR/ELECTRODE ASSEMBLY INTO CERAMIC INSULATOR FROM THE SPARK PLUG END USING THE BRASS PRESSING TOOL SUPPLIED IN THE KIT, WHEN THE TEFLON INSULATOR IS CORRECTLY POSITIONED, IT PROTRUDES APPROX 1/2" (12.7) FROM THE SPARK PLUG END.

3. PRESS TEFLON CARTRIDGE WITH 1/2" ANG. VISE-CHAMFERED END FIRST, OVER TEFLON INSULATOR UNTIL IT LOCKS INTO PLACE.
4. INSTALL BLUE 1/2" ANG. SLEEVE AT SPARK PLUG END OF CERAMIC INSULATOR.

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